

Claims

1. Material based on SiAlONs, characterised in that the raw material mixture of the material consists of component A, an alpha-/beta-SiAlON, and B, a hard material, in the composition of 70 to 97 vol.%, preferably 80 to 95 vol.%, particularly preferably 84 to 91 vol.% of component A and 3 to 30 vol.%, preferably 5 to 20 vol.%, particularly preferably 9 to 16 vol.% of component B.
2. Material according to claim 1, characterised in that component A consists of alpha- and beta-SiAlON and an amorphous or partially crystalline grain-boundary phase.
3. Material according to claim 1 or 2, characterised in that in the sintered state inside the sintered compact the proportion of alpha-SiAlON or of the entire SiAlON phase is 10 to 90 vol.%, preferably 12 to 60 vol.%, particularly preferably 15 to 50 vol.%, and the proportion of beta-SiAlON is 90 to 10 vol.%, preferably 88 to 40 vol.%, particularly preferably 85 to 50 vol.%.
4. Material according to one of claims 1 to 3, characterised in that the content of grain-boundary phase is less than 10 vol.%, preferably less than 5 vol.%, and that the grain-boundary phase is amorphous.
5. Material according to one of claims 1 to 3, characterised in that the content of grain-boundary phase is less than 10 vol.%, preferably less than 5 vol.%, and that the grain-boundary phase is partially crystalline.
6. Material according to claim 5, characterised in that the grain-boundary phases contain crystalline

phases, preferably aluminium-containing melilite or disilicate.

7. Material according to one of claims 1 to 6,
characterised in that a sintered compact of the
5 material has an alpha-SiAlON gradient which falls
from the outside in and that the alpha-SiAlON
content of the as-fired surface can be up to 100%.
8. Material according to one of claims 1 to 7,
characterised in that the maximum size of the alpha-
10 and beta-SiAlON grains is less than 90 μm ,
preferably less than 65 μm , particularly preferably
less than 50 μm .
9. Material according to one of claims 1 to 8,
characterised in that SiC, Ti(C,N), TiC, TiN,
15 carbides and/or nitrides of elements from groups
IVb, Vb and VIb of the periodic table, as well as
scandium carbide and/or scandium oxycarbide or
mixtures of the cited hard materials, are used as
hard materials, component B, whose state remains
20 unchanged after sintering.
10. Material according to one of claims 1 to 9,
characterised in that the hard materials are
incorporated in an intergranular and/or
intragranular manner, i.e. both between and in the
25 SiAlON grains.
11. Material according to one of claims 1 to 10,
characterised in that the average grain size of the
hard materials is less than 30 μm , preferably less
than 15 μm , particularly preferably less than 5 μm .
- 30 12. Material according to claim 11, characterised in
that the hard material grains are globular, whisker-
shaped or platelet-shaped.

13. Material according to one of claims 1 to 12,
characterised in that its hardness is > 1550 HV 10.
14. Material according to one of claims 1 to 13,
characterised in that it is coated with wear-
reducing coatings such as Al_2O_3 , TiN or TiC.
15. Process for producing a material based on SiAlONs
according to one of claims 1 to 14 by powder mixing,
shaping, sintering and grinding, as is used in the
production of high-performance ceramic components,
particularly those made from SiAlON materials.
16. Process according to claim 15, characterised in that
component A is formed during a heat treatment at
temperatures of 1800 to 2000°C and retention times
at the maximum temperature of 0.5 to 5 hours.
17. Process according to claim 15 or 16, characterised
in that the gas atmosphere during sintering is inert
and contains N_2 or a mixture of N_2 and other inert
gases, particularly argon.
18. Material according to one of claims 1 to 14,
produced by a process according to claims 15 to 17,
for use as a cutting material.
19. Material according to one of claims 1 to 14,
produced by a process according to claims 15 to 17,
for use as a cutting material for machining grey
cast iron.
20. Material according to one of claims 1 to 14,
produced by a process according to claims 15 to 17,
for use as a sealing ring.
21. Material according to one of claims 1 to 14,
produced by a process according to claims 15 to 17,
for use in fuel and coolant pumps, compressors,
turbochargers, heat exchangers and air conditioning
systems.

BEST AVAILABLE COPY